



Technical Bulletin

Place a copy of this bulletin in the front of each Blueprints Manual.
 Redline drawings as needed and include a TB reference note.
 Reference TB implementation on site Action Item Box-chart and/or
 site tool history management log.

Number: 034
Date Issued: 11/12/03
Expiration Date: 11/12/04

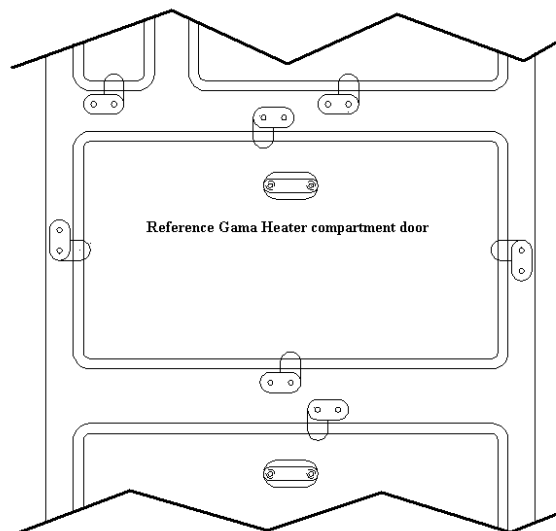
Subject/Key Words:	GAMA Plenum Door Latches & Handles		
Classification:	<input checked="" type="checkbox"/> Informational	<input type="checkbox"/> Mandatory	<input type="checkbox"/> Safety Alert
	<input type="checkbox"/> Warranty Impact	<input checked="" type="checkbox"/> Purchase Parts	<input type="checkbox"/> PM Impact
Applicable Akrion Procedures:	N/A		
Parts/Reference Documents:	221898-001		
Attachments:	N/A		
	<input type="checkbox"/> No Charge For Parts expires ___/___/___. Reference this TB# when ordering NC parts.		

Issue: Plenum door latches and handles may wear/break over time.

Symptoms: Worn or broken door latches may cause the following:

- Poor sealing of the plenum doors.
- Pneumatic Interlocks to not engage completely.

Solution: As part of the Akrion Continuous Improvement Program (CIP), the latches and handles have been redesigned and are available as a purchasable kit. The kit can be ordered via Akrion part # 221898-001 through Akrion's Parts Logistics department. One kit is needed per module and fits every type of plenum. Below is an example layout of the new latches and handles.



If you have technical questions or require more information, please contact Akrion Technical Support Department via e-mail at techsupport@akrion.com. Authorized service personnel can obtain copies of the latest Akrion procedures and controlled documents from the Akrion Document Control department at doccontrol@akrion.com. Customers must direct all inquires to their local Akrion field service representative. (Form QA1656F1AC)